

Les additions posées CE1

3

$$\begin{array}{r} 55 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ + 15 \\ \hline \end{array}$$

Les additions posées CE1

4

$$\begin{array}{r} 72 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ + 67 \\ \hline \end{array}$$